Anomalous heavy doping in chemical-vapor-deposited titanium trisulfide nanostructures

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Nanoscale transition-metal trichalcogenides such as TiS3 have shown great potential for both fundamental studies and application developments, yet their bottom-up synthesis strategy is to be realized. Here we explored the chemical vapor deposition (CVD) synthesis of TiS₃, whose lattice anisotropy has enabled the preferential growth along the b axis, resulting in rectangular nanosheets or nanoribbons with aspect ratios tunable by the growth temperature. The obtained nanostructures, while maintaining the spectroscopic and structural characteristics as that of pristine semiconducting TiS3, exhibit high conductivities and ultralow carrier activation barriers, promising as nanoscale conductors. Our experimental and calculation results suggest that the existence of S_2^{2-} vacancies in the CVD-grown TiS₃ is responsible for the heavy n-type doping up to a degenerate level. Moreover, the semiconducting property is predicted to be recovered by passivating the S_2^{2-} vacancies with oxygen atoms from ambient. This work hence portends the tantalizing possibility of constructing nanoscale electronics with defect-engineered trichalcogenide semiconductors.

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I. INTRODUCTION

Transition-metal trichalcogenides (TMTCs) are a class of layered materials with the general formula of MX_3 , where M is a group-IVB (Ti, Zr, and Hf) or group-VB transition metal (Nb and Ta) and X is a chalcogen (S, Se, and Te) [1,2]. These materials can be regarded as coupled stacks of one-dimensional (1D) molecular wires consisting of facesharing MX_6 trigonal prisms [2], as shown in Fig. 1(a). For metallic TMTCs, the high electrical conductivity was found to survive in molecular bundles [3–5], making them suitable for nanoscale interconnects in next-generation electronics. However, being metallic in the nanoscale also contributes to the chemical instability in ambient conditions, for which careful surface protection such as h-BN encapsulation has to be implemented to make the 1D TMTCs practically useful [3,5]. Titanium trisulfide (TiS₃), being the focus of this work, belongs to another category among the TMTCs family: rather than a metal, it is an n-type semiconductor with a dimension-insensitive band gap of ~1 eV [2,6]. Being structurally and electronically anisotropic [6], this material could be exploited for polarization-sensitive photodetection [7] that holds promise in coherent optical communication. At the same time, when electrically turned on through field-effect gating, TiS₃ nanoribbons could exhibit high current-carrying capacity that exceeds copper [8]. In this regard, a heavy doping strategy for TiS₃ nanostructures, if possible, could enable new possibilities for nanoscale electronics.

Conventionally, bulk TiS₃ is prepared by time-consuming chemical vapor transport (CVT) techniques that typically last tens of hours [9]. To get thinner two-dimensional layers, mechanical exfoliation method has been used [10,11]; however, they are limited in controllability over thickness and lateral dimensions. On the other hand, bottom-up synthetic strategies such as chemical vapor deposition (CVD) have been recognized as an effective way to grow high-quality nanomaterials such as graphene [12], MoS₂ [13], and TiS₂ [14]. Considering the phase complexity of the Ti-S system [15], as well as the high melting points of both Ti and TiO₂, it remains an open question until now whether such synthesis method can be extrapolated to grow TiS3 nanostructures.

We report here heavily doped TiS3 nanostructures grown by CVD. The TiS₃ nanoribbons and rectangular nanosheets were synthesized on mica substrates, with tunable thickness ranging from several to tens of nanometers. The aspect ratio of the TiS₃ nanostructures could be readily engineered by the growth temperature. Interestingly, our synthesized TiS₃ shows abnormal high conductivity deviating from that of a semiconductor. This nanoscale conductor was further explored by electrical measurements to evaluate its possibility for interconnection. The anomalous conductivity was explained through x-ray photoelectron spectroscopy (XPS) characterization and density-functional theory (DFT)

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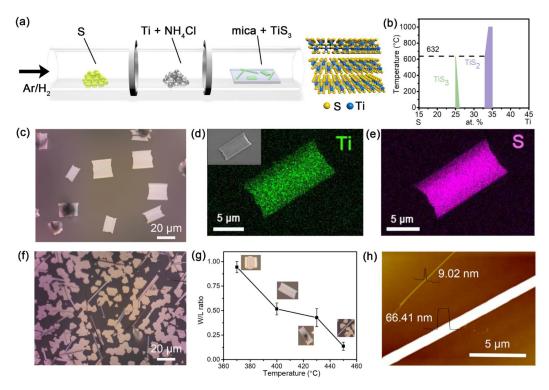


FIG. 1. Atmospheric-pressure CVD (APCVD) growth of TiS_3 . (a) Experimental setup of the APCVD system. The crystal structure of TiS_3 is displayed on the right. (b) Ti-S phase diagram [15]. (c) Typical OM image of TiS_3 nanosheets grown at 400 °C. (d), (e) EDS mapping images of Ti and S, respectively, for a rectangular TiS_3 nanosheet. (f) OM image of mixed TiS_3 nanoribbons and TiS_2 nanosheets grown at 450 °C. (g) Plot of average width/length (W/L) ratio of TiS_3 samples vs the growth temperature. (h) AFM image and height profile of TiS_3 nanoribbons.

calculation that highlight the important role of S_2^{2-} vacancies. This work demonstrates that trichalcogenide semiconductors are highly susceptible to degenerate doping through defect engineering, which renders them as potential candidates for stable nanoscale interconnection, in addition to their semiconductor functionalities.

II. RESULTS AND DISCUSSION

Figure 1(a) schematically illustrates the TiS₃ CVD synthesis setup in a three-temperature-zone furnace. Considering the high melting point of Ti, NH₄Cl was added to react with Ti to generate the volatile TiCl₄ species:

$$NH_4Cl(s) \rightarrow NH_3(g) + HCl(g),$$
 (1)

$$Ti(s) + HCl(g) \rightarrow TiCl_4(g)/TiCl_3(s)/TiCl_2(s) + H_2(g)$$
. (2)

Under a mixture of Ar/H₂ gas flow, the sulfur and TiCl₄ vapors are conveyed downstream and react into TiS₃ nanostructures on mica:

$$TiCl_4(g) + 2H_2(g) + 3S(g) \rightarrow TiS_3(s) + 4HCl(g).$$
 (3)

More details of the sample synthesis are described in Sec. III. It is noteworthy that the reaction of sulfur and the *in situ* generated TiCl_4 can also lead to TiS_2 on mica in a similar condition [14]. According to the Ti-S phase diagram in Fig. 1(b), TiS_3 should be preferentially formed under lower

growth temperature and lower Ti/S atomic ratio in the reacting vapor. This has been experimentally verified by tuning the heating temperature of the sulfur powder and the mica substrate, as will be detailed below.

Figure 1(c) shows the optical microscope (OM) image of the nanosheets synthesized at 400 °C; their thicknesses measured by atomic force microscopy (AFM) are tens of nanometers (Fig. S1 in Supplemental Material (SM) [16]). The well-defined rectangular shape indicates the crystal symmetry in accordance with TiS₃. Figures 1(d) and 1(e) are the energy-dispersive spectroscopy (EDS) mapping images that clearly exhibit Ti and S distribution over the entire flake area. We found that both insufficient S supply and high growth temperature (e.g., 450 °C) can lead to the formation of a portion of TiS₂ triangles (or truncated triangles) mixed with the TiS₃ nanostructures [Fig. S2 in the SM and Fig. 1(f)], whereas the selective growth of TiS3 was more robust when the growth temperature decreased to 400 °C or below. Interestingly, the aspect ratio of the TiS₃ nanostructures evolving from nanosheets to nanoribbons is highly dependent on the growth temperature [Fig. 1(g)], which agrees well with the morphological evolution of CVT-synthesized TiS₂/TiS₃ crystals [17], and demonstrates the potential for in-plane dimension tunability of our CVD method. Figure 1(h) shows the AFM height image of TiS3 nanoribbons transferred on SiO₂/Si substrate (details of the transfer process can be found in Fig. S3 of the SM); the thicknesses of these nanoribbons were measured to be 10-50 nm. Note that narrower ribbons

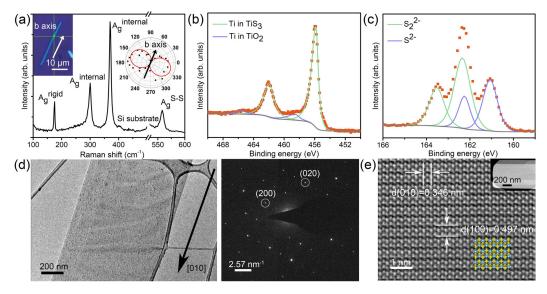


FIG. 2. Characterization of the CVD-synthesized TiS₃ nanostructures. (a) Raman spectrum of TiS₃. The left inset shows the OM image of the TiS₃ nanoribbon being characterized. The right inset shows the intensity of the $A_g^{internal}$ peak at 371.62 cm⁻¹ as a function of the excitation polarization angle. Black dots and red lines are the experimental data of TiS₃ and the $\sin^2\theta$ function-fitted curve, respectively. (b), (c) XPS spectra of Ti and S, respectively, in the TiS₃ samples. (d) TEM image (left) and selected-area electron diffraction patterns (right) of TiS₃. (e) HAADF-STEM image of TiS₃. The inset shows the corresponding low-magnification STEM image.

generally have smaller thicknesses, suggesting the possibility of obtaining different thicknesses through seeded growth that limits the ribbon widths. While further efforts are needed to elaborately control the lateral dimension and thickness, the morphological tunability reported here could already enable TiS_3 to be useful in devices of varied dimensions.

We then performed detailed characterizations to examine the composition and lattice structures of the TiS₃ nanoribbons. In the Raman spectrum shown in Fig. 2(a), four distinct peaks at $175.4 \text{ cm}^{-1}(A_g^{\text{rigid}})$, $300.1 \text{ cm}^{-1}(A_g^{\text{internal}})$, 371.6 cm⁻¹(A_g^{internal}), and 558.3 cm⁻¹($A_g^{\text{S-S}}$) were identified, which are in good agreement with that of TiS₃ crystals [10]. Further polarized Raman analysis [inset of Fig. 2(a)] was exploited to determine the crystal orientation of the TiS₃ nanoribbons. The $A_{\sigma}^{\text{internal}}$ peak at 371.6 cm⁻¹ was found to be weakest when the polarization of excitation was parallel to the nanoribbon, indicating the b axis of TiS₃ along that direction [18]. In the same way, we also spectroscopically identified that the straight edges of the rectangular TiS₃ nanosheets were along the b axis (Fig. S4 of the SM). The peaks at 175.4 cm⁻¹, 300.1 cm⁻¹, and 558.3 cm⁻¹ show polarization patterns different from that of 371.6 cm⁻¹, which is associated with Raman tensors of different symmetries [19].

The elemental composition and chemical bonding information of the nanoribbons were acquired by XPS. In Fig. 2(b), the Ti 2p peaks at 456 and 462 eV were ascribed to Ti⁴⁺ bonded with S atoms, whereas the satellite peaks at 458 and 465 eV with a weight of less than 10% were assigned to Ti–O bonds [14]. In the S 2p XPS spectrum [Fig. 2(c)], peaks that correspond to S_2^{2-} and S^{2-} were identified, consistent with the sulfur valence states in TiS₃ [20]. The multipeak composition and position of both Ti and S XPS signals agree

well with that observed in pristine bulk TiS₃ [20], and the Ti/S atomic ratio was revealed to be 0.31, in accordance with the theoretical value of TiS_3 (0.33). We note that the slight sulfur excess should be due to elemental sulfur-induced fitting errors (Fig. S5 in the SM). Figure 2(d) is the transmission electron microscope (TEM) image of a TiS3 nanoribbon along with the corresponding electron diffraction pattern. The edge of the ribbon was found to be parallel to the indexed [010] direction, that is, along the h axis. Further high-angle annular dark-field (HAADF) image taken by scanning TEM (STEM) directly visualized the rectangular atomic structures [Fig. 2(e)], from which the (100) and (010) interplanar distances were measured to be 0.497 and 0.346 nm, respectively, both close to those of bulk TiS₃ (JCPDS 15-0783). Overall, these results demonstrate unambiguously that the synthesized nanosheets and nanoribbons are TiS3, a reported n-type semiconductor [21,22].

In contrast to previous reports on mechanically exfoliated TiS₃ that behaves as an n-type semiconductor [8,11], our electrical measurements showed that the CVD-synthesized TiS₃ is highly conductive in both the nanoribbon [Fig. 3(a)] and nanosheet forms (Fig. S6 of the SM). Ohmic contact was evidently achieved for all the devices in Fig. 3(a), showing linear current dependence on the applied voltage even at low temperatures [Fig. 3(c)]. Using the transfer length method, we extracted the contact resistance of 27.5 k Ω μ m, the TiS₃ resistivity of 0.28 k Ω μ m (0.028 Ω cm), and the sheet resistance of 7.84 k Ω /sq for the device [Fig. 3(b)]. The derived conductivity, despite surpassing other low-dimensional semiconductors, is to some extent lower than that of metallic TMTCs such as TaSe₃ [3,5] and ZrTe₃ [4]. The TiS₃/TaSe₃ conductivity ratio (\sim 10⁻²) is similar to that of degenerately

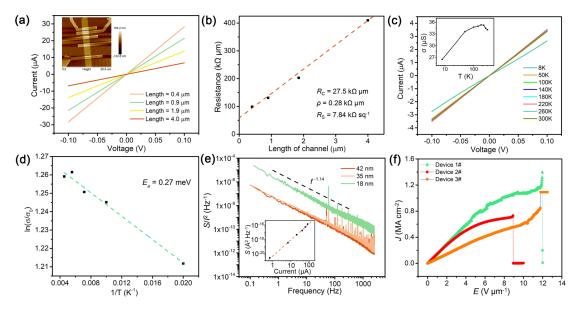


FIG. 3. Electrical measurements of the CVD-synthesized TiS₃ nanostructures. (a) Current-voltage curves of the TiS₃ device with channel lengths varying from 0.4 to 4 μ m. The inset shows the AFM image of the device. The channel width and height measured by AFM are 2.5 μ m and 35.7 nm, respectively. (b) Plot of the total resistance as a function of the channel length for the device in (a). (c) Current-voltage curves of a 4 μ m×2.5 μ m×35.7-nm TiS₃ device under different temperatures. The inset shows the conductance change with the temperatures. (d) Arrhenius plot of the device in (c). (e) Normalized noise spectral density, S/I^2 , as a function of frequency f for TiS₃ devices with different thicknesses. Voltage = 0.1 V. The inset shows the proportionality of S with the current at f = 10 Hz. (f) Current response of a 1 μ m×0.31 μ m×15.6-nm device 1#, 0.9 μ m×2.5 μ m×35.7-nm device 2#, and 0.4 μ m×2.5 μ m×35.7-nm device 3# to the electrical field.

doped semiconductors (such as silicon) versus conventional metals (such as copper) that associates with the carrier density discrepancy of the latter two.

Notably, the high conductivity of the CVD-TiS₃ could be barely modulated by the gate voltage (Fig. S7 of the SM), from which an electron carrier type could be determined with an estimated charge density of 1.12×10^{19} cm⁻³ (see the SM for more details), typical for that of a degenerately doped semiconductor. With decreasing temperature, the device conductance (σ) increases first, maximizes at \sim 180 K, and then decreases [inset of Fig. 3(c)]. The positive $d\sigma/dT$ in the lowtemperature range indicates a thermally activated process that can be fitted with Arrhenius equation [Fig. 3(d)], from which an activation energy of $E_a = 0.27$ meV is derived. Note that this activation barrier takes into account the contribution from both the contacts (contact barrier) and the channel (hopping barrier), and the remarkably small Ea value, combined with the moderate carrier density as compared to that of a metal, suggests that the high conductivity of CVD-TiS3 is attributed to a heavy doping effect that associates with ionizable defects, according to the impurity conduction model [23,24].

To estimate the quality and reliability of the material as a nanoscale conductor, time-domain current measurements were performed in vacuum, together with the Fourier-transformed current power spectral density (S) being obtained. As a premise for this study, the S proportionality to I^2 at f=10 Hz was verified in experiment [inset of Fig. 3(e)], which demonstrates that current fluctuations were caused by fluctuations in resistance as opposed to being driven by the

applied current [3,25]. Figure 3(e) is the logarithmic plot of the normalized noise spectral density (S/I^2) as a function of frequency f, for TiS₃ of different thicknesses. In all the cases, the noise spectral density is proportional to $1/f^{\gamma}$ with $\gamma \approx 1$, indicating absence of electromigration [3,5]. The noise level of 18 nm TiS₃ is larger than that of 42 or 35 nm TiS₃, which might be due to the increasingly significant role of surface disorders below certain thicknesses [25]. With increasing voltage bias, a maximum current density of 1.4×10^6 A/cm² is achieved before electrical breakdown [Fig. 3(f)]. This value is higher than that of conventional materials such as Cu [26] and electrically gated MoS₂ multilayers [27], and comparable to the case of gated TiS₃ nanoribbons [8], enabling possibility for the CVD-synthesized TiS₃ as nanoscale conductors.

Furthermore, the three devices in Fig. 3(f), despite having different dimensions, exhibit similar Joule heating powers per unit area and electrical fields when breakdown occurs (Table S1 of the SM). This suggests that both electromigration and Joule heating-induced chemical degradation [8,28] could be responsible for the electrical breakdown observed here. Notably, the as-synthesized TiS₃ nanoribbons, although having nanoscale thicknesses and widths, are stable in ambient conditions and show very slow degradation without any encapsulation for more than 100 d (Fig. S8 of the SM). This is distinctly different from metallic TMTCs such as TaSe₃, for which timely *h*-BN encapsulation is necessary to inhibit chemical degradation and property failure [3,5].

As the electrical conductivity is quite robust (as supported by little gating effect) in the CVD-synthesized TiS₃

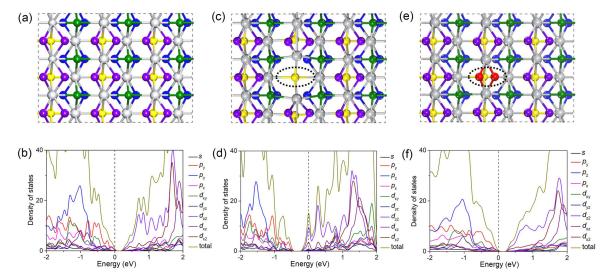


FIG. 4. Theoretical understanding of the vacancy-induced heavy doping in CVD-grown TiS₃. Shown in the upper row are top-view (3×3) supercells of (a) intrinsic monolayer TiS₃, (c) monolayer TiS₃ with S_2^{2-} vacancies, and (e) monolayer TiS₃ with the S_2^{2-} vacancies filled by oxygen pairs. For better visualization, S atoms in different layers are presented in different colors. Purple and blue atoms illustrate S_2^{2-} . Yellow and green atoms illustrate S_2^{2-} . Gray atoms illustrate S_2^{2-} . Pashed circles mark the position of S_2^{2-} vacancies. Corresponding PDOS spectra are presented in (b), (d), and (f), respectively, in the lower row. Dashed lines indicate where the Fermi levels are.

nanostructures regardless of their dimensions, we could tentatively rule out the possibility of extrinsic doping by, for example, interfacial defects. The heavy n-type doping observed here is hence likely to be a contribution of intrinsic defects embedded in the TiS $_3$ lattice. It has been suggested that sulfur deficiency in TiS $_3$ is responsible for the doping effect [21]. Here, S_2^{2-} vacancies were deduced to be the major defect type based on the multicomponent fitting result of the S 2p XPS spectrum in Fig. 2(c), showing a S_2^{2-}/S^{2-} atomic ratio of \sim 1.53. This value is distinctly lower than that of pristine TiS $_3$ [20], which can be formulated as $T_1^{4+}S_2^{2-}S_2^{2-}$ (S_2^{2-}/S^{2-} atomic ratio equals to 2). A recent work by annealing pristine TiS $_3$ in vacuum also reveals S_2^{2-} vacancies to be the dominant defects in TiS $_3$ [29].

Our DFT calculations indeed verified that S_2^{2-} vacancies with a finite density could n-type dope TiS₃ up to a degenerate level. To do this, we considered the (3×3) supercells of intrinsic monolayer TiS₃, monolayer TiS₃ with S_2^{2-} vacancies, and monolayer TiS₃ with the S_2^{2-} vacancies filled by oxygen pairs [Figs. 4(a), 4(c), and 4(e), respectively]. The results are listed in Table S2 of the SM. Monolayer models were employed here for simplicity while providing rational calculation results since TiS₃ band structure is insensitive to thickness [30]. For the pristine case, the TiS₃ lattice after geometric optimization has in-plane periodicities of a = 4.92 Å and b = 3.44 Å[Fig. 4(a)], both in agreement with the TEM results in Fig. 2. The corresponding projected density of states (PDOS) spectrum is shown in Fig. 4(b), exhibiting a band gap of 0.20 eV. It is well documented that DFT with the exchange-correlation functional of the generalized gradient approximation (GGA)-Perdew-Burke-Ernzerhof (PBE) form will underestimate the band gap [31], and our calculated band gap is consistent with previous computational reports [30,32].

When a S_2^{2-} vacancy was introduced into the supercell, the lattice distorted slightly at the defect site [Fig. 4(c)], and a new PDOS peak emerged at the bottom of the conduction band, with the Fermi level residing within it [Fig. 4(d)]. This evidently indicates that S_2^{2-} vacancies serve as *n*-type dopants for the semiconducting TiS3. The spontaneous tendency of generating high-density S_2^{2-} vacancies is supported by their small formation energy of 1.16 eV/atom, which is distinctly lower than that of sulfur vacancies in disulfide materials (1.9-3.2 eV/atom) [33]. Notably, being defective with abundant S_2^{2-} vacancies does not degrade significantly the ampacity of the nanoscale conductor (Fig. 3(f) and Ref. [8]), evidence for the structural stability of the S_2^{2-} vacancies. On the other hand, in order to prevent S_2^{2-} vacancy formation, a synthesis method like CVT would be needed where the sulfur vapor concentration can be much higher than in ambientpressure CVD conditions.

Last, we ruled out the possibility of electron doping caused by oxygen occupancy in the S_2^{2-} vacancies, which likely occurred at near-surface sites regarding the Ti-O bonding components observed in XPS [Fig. 2(b)]. Our calculations show that the TiS_3 with S_2^{2-} vacancies filled by either oxygen pairs [Figs. 4(e) and 4(f)] or single oxygen atoms (Fig. S9 of the SM) was converted back to a semiconductor with sizable band gaps. Hence the near-surface oxygen substitution should be irrelevant to the heavy doping of TiS3, but might be responsible for the current noise associated with surface disorders [Fig. 3(c)]. Interestingly, our calculations also reveal a large diffusion barrier of 2.63 eV for oxygen atoms through the S_2^{2-} vacancy-rich TiS₃ layer (Fig. S10 of the SM). This explains the ambient stability of our CVD-TiS₃ sample despite the inevitable surface oxidation (oxygen filling in the surface S_2^{2-} vacancies).

The above analyses highlight the possibility of continuously tuning the electrical properties of TiS_3 through defect engineering. While S_2^{2-} vacancies are thermodynamically prevalent with less controllable densities, passivating them by oxygen atoms represents an effective way to reduce the carrier densities and recover the semiconducting properties. An *in situ* growth process that incorporates oxygen in the carrier gas could possibly enable the formation of crystalline $TiS_{3-x}O_x$ nanostructures, promising as a platform material for quasi-1D electronics.

III. EXPERIMENT

A. Materials

Sulfur powder (≥99.5% purity) and titanium powder (99.98%, trace metal basis) were purchased from Sigma-Aldrich. Ammonium chloride (99.999%, metal basis) was purchased from Alfa Aesar. Mica was purchased from Ted Pella and was mechanically cleaved with fresh surface for the CVD growth.

B. Synthesis of TiS₃

As a pretreatment of dehydration, Ti/NH_4Cl mixture (\sim 150 mg, mass ratio of 1:2) was dispersed in acctone and placed for 5 min. After the mixture powder was settled down, the upper supernatant was discarded. This process was repeated twice. Then the mixture was quickly loaded into the CVD system before its drying up.

The TiS₃ nanostructures were grown by CVD using a three-zone furnace with a 1-in.-diameter quartz tube. Commercial sulfur powder, dehydrated Ti/NH₄Cl mixture, and mica substrate were placed from upstream to downstream in separate temperature zones to achieve rigorous control of the precursor evaporation. Before the heating process, 1000 sccm Ar/H₂ (volume ratio of 90:10) was used to purge the reaction tube for 5 min. Under a mixed gas flow of 50 sccm Ar and 10 sccm H₂, the substrate zone was heated to 370–450 °C within 5 min, after which the sulfur and Ti/NH₄Cl zones were slowly heated to 250 and 225 °C, respectively, within 25 min. With a stabilization time of 2 min at these temperatures, the carrier gas flow was switched to 180 sccm Ar and 45 sccm H₂ to effectively transport the generated TiCl₄ precursor for the CVD growth. After 10-min growth, the furnace was cooled down naturally under Ar (100 sccm) and H₂ (50 sccm). Details of the above growth program are illustrated in Fig. S11 of the SM.

C. Characterization

Characterizations were implemented using OM (Axio Imager, Carl Zeiss), Raman (Witec CRM 200 Confocal Raman Microscopy, excitation wavelength of 514 nm), atomic force microscopy (AFM) (Dimension 3100, Veeco Instruments Inc.), XPS (PHI Versaprobe II), scanning electron microscopy (Zeiss Merlin high-resolution SEM), and TEM.

D. Fabrication and measurement of TiS3 devices

TiS₃ samples were first transferred to 300-nm SiO₂/Si substrate using typical etching transfer or dry transfer mentioned

in the SM. The devices were fabricated by a standard e-beam lithography and metallization processes using 10 nm Ni and 50 nm Au. The electrical performance was studied by using a B1500A Semiconductor Device Analyzer (Agilent Technologies).

E. Computation

Calculations of geometry optimizations and electronic structures are performed based on the DFT in conjunction with the projector-augmented wave pseudopotential [34], as implemented in the Vienna Ab initio simulation package (VASP) code [35]. The exchange-correlation functional is treated under the GGA of PBE form [36,37]. van der Waals interaction is taken into account using the semiempirical dispersion correction of DFT-D2 approach [38]. The vacancies were obtained by removing the considered atoms from a 3×3 supercell which consists of 18 Ti atoms and 54 S atoms. A plane-wave cutoff energy of 500 eV is used for the plane-wave expansion of the wave function. Centered grids of $1 \times 1 \times 1$ and $7 \times 7 \times 1$ k-points meshes were used to sample the Brillouin zone [39] in the structural optimization and calculate the electronic properties, respectively. To obtain reliable optimized structures, the maximum force was less than 10⁻² eV/Å per atom and the energies were converged to within $10^{-5}\,\mathrm{eV}$ between two successive steps. In all cases, lattice parameters were optimized along the x, y, and z directions. In order to screen the interlayer interaction, a vacuum spacing of 15 Å between adjacent layers was chosen.

IV. CONCLUSION

In summary, we explored the CVD synthesis of TiS₃, an anticipated n-type semiconductor, with controlled morphologies ranging from rectangular nanosheets to quasi-1D nanoribbons. The obtained nanostructures, being well characterized to be the anisotropic TiS₃ lattices, surprisingly exhibit remarkable conductivities, which revealed by experiments and theoretical calculations was due to the high-density S_2^{2-} vacancies in the CVD-grown samples acting as electron dopants. It is postulated that such trichalcogenide semiconductors could enable new possibilities for quasi-1D electronic device paradigms, if they are suitably defect engineered with S_2^{2-} vacancies and oxygen substituents.

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